

8009



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW5305G00332-3G-3
Job Sheet 183344



JKS
9-17

Part No: RBW5305G00332-3G-3

Job Qty: 2 ea

Part Name: Sleeve



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/16/18

Job Tracking No:

Due Date: 9/20/18

Created By: Logan David

Type: SOLD

Description:

Note: RBW5305G00332-3G rev.2 IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea	9/20/18	9/20/18	0.00	0.00	Start Up Machining-4		
110	CNC Lathe	2 pcs	9/20/18	9/20/18	0.00	0.10	MOBISL-154	MANUAL	DAS 56
120	QC	2 pcs	9/20/18	9/20/18	0.00	0.00	QC2 Machining-5		9-89
130	QC	2 pcs	9/20/18	9/20/18	0.00	0.00	QC8 Machining-5		
140	Powdercoat	2 pcs	9/20/18	9/20/18	0.00	0.20	Powdercoat13		BL 18-9-2018
150	QC	2 pcs	9/20/18	9/20/18	0.00	0.00	QC3		SEP 21 2018 68
160	Packaging	2 pcs	9/20/18	9/20/18	0.00	0.00	Packaging3-2	GA	6 9-89
170	QC21-SA	2 Ea	9/20/18	9/20/18	0.00	0.00	QC21	M/S 18-09-2018	9-89 SEP 22 2018

Part Op 110 - 1-Machine as per folio FC N/A FOLIO REV: N/A DWG REV: 2 2-Deburr

Descriptions: 140 - START TIME: 7:45 OVEN TEMPERATURE: 320° FINISH TIME: 8:15

N 108677

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.500	1018-1025 round bar .500	.0840 ft (.042 ea)	100-Start up Operation	

(.108)(.054)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M1018R0.500	0	35	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/17/18 10:46 AM dart.logan.david

Container No: S111472



Part: RBW5305G00332-3G-3

Job No: 183344

Serial No/Batch: S111472

Revision: 2

Inspector:

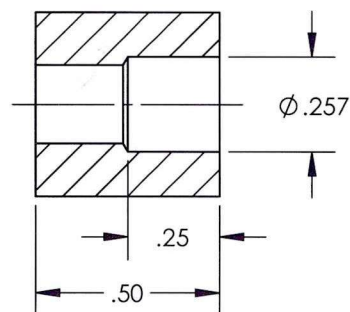
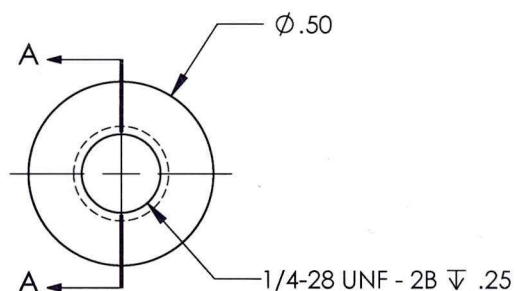
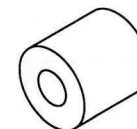
Exp Date:

Instructions:

Date: 09/19/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0253	-3 CH'D DIM WAS Ø.213 ∇ .25 1/4-28 UNF ∇ .25 IS 1/4-28 UNF -2B ∇ .25, WAS (.50) IS .50, CH'D MATERIAL WAS 1018 IS 1018/1020 CR.	12/5/2016	RJC	JAG



SECTION A-A

NOTE:

1. LOCTITE THREADED END ONTO -7. SEE NOTE $\triangle$ 2 ON SHEET 1.

(-3)
SLEEVE

DART AEROSPACE	
TITLE SLING, FWD. SLIDING COWLING LIFTING	
DWG NO. RBW5305G00332-3G-3	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH POWDER COAT YELLOW	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC FED #13538	.X $\pm$.1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 2:1	DATE 3/14/2013 SHEET 3 OF 5

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					